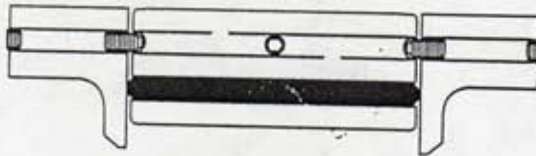


IFT SERIES PIN TYPE LINE STOP FLANGES

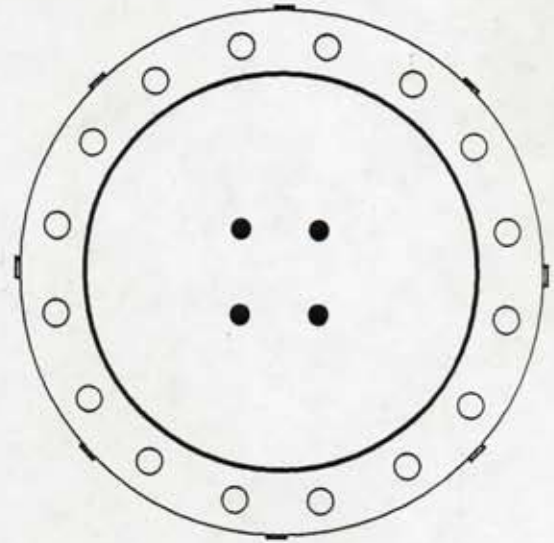
150 PSI. WORKING PRESSURE



COMPLETION PLUG (SIDE VIEW)



COMPLETION PLUG INSTALLED UNDER PRESSURE (SIDE VIEW)



COMPLETION PLUG INSTALLED UNDER PRESSURE (TOP VIEW)

FLANGE SIZE	SIZE OF PINS	NUMBER OF PINS	SIZE OF O-RING
8"	5/8"	6	9/16"
10"	5/8"	6	9/16"
12"	3/4"	6	9/16"
16"	3/4"	8	9/16"
20"	1"	10	5/8"
24"	1"	10	5/8"
30"	1"	14	3/4"
36"	1"	16	3/4"
42"	1 1/4"	18	1"

MATERIAL SPECIFICATIONS:

FLANGE - FORGED STEEL WELD NECK ANSI 150 LB. DRILLING

O-RING - COMPOUNDS FOR USE WITH WATER, SEWAGE, AND NATURAL GAS

SET PINS - ASTM-F-912 ALLOY STEEL HEAT TREATED CLASS 3A THREAD FIT, ROCKWELL HARDNESS C-45-53, CONFORMS TO ASME/ANSI B-18.3

 INTERNATIONAL FLOW TECHNOLOGIES, INC.	
FOR:	
BY:	<i>[Signature]</i>
SUBJECT:	
DATE:	
REV.	
	OF